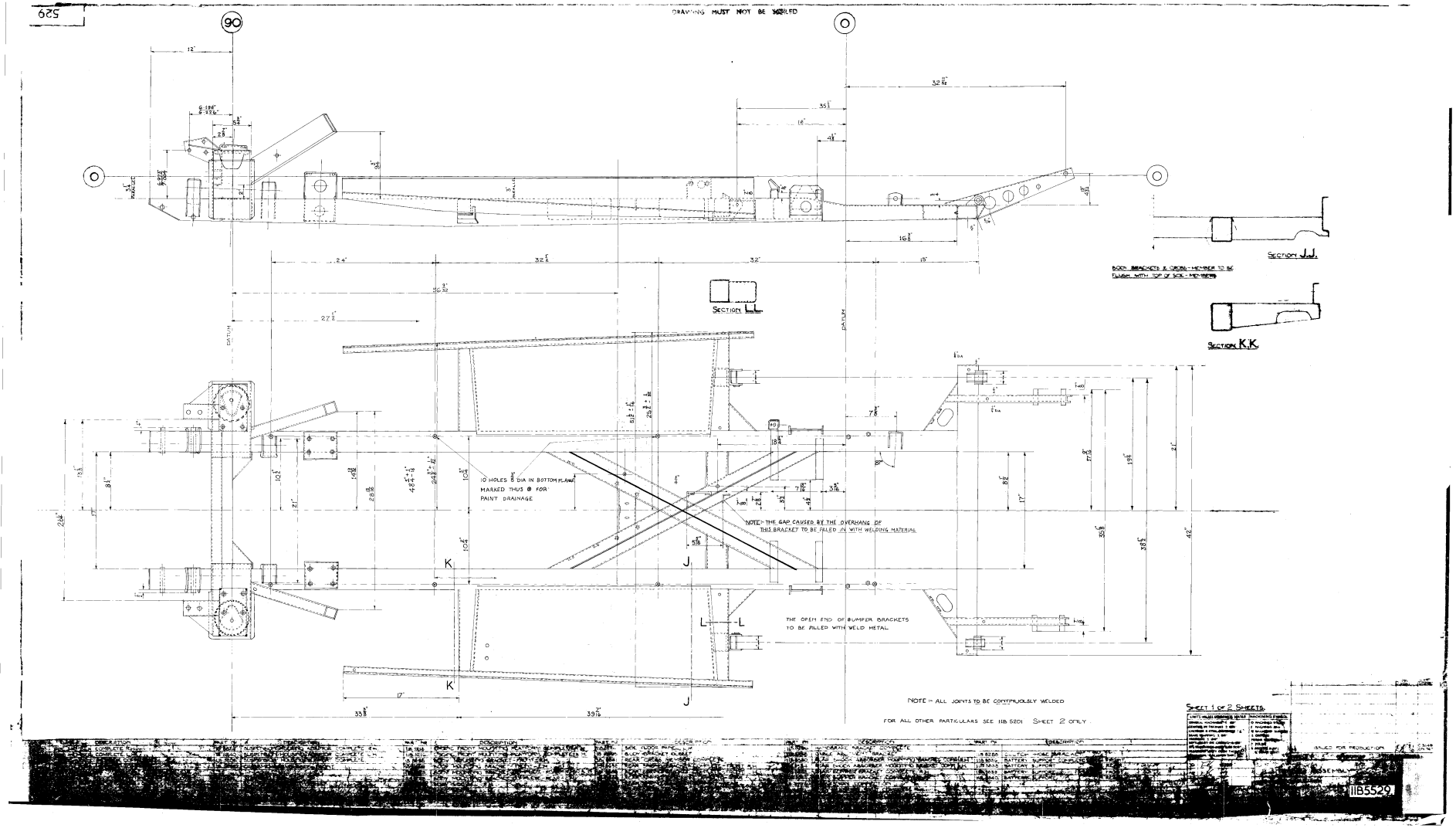

DRAWING MUST NOT BE SCALED
SECTION L.L.
SECTION J.J.
SECTION K.K.
BODY BRACKETS & CROSS-MEMBER TO BE FLUSH WITH TOP OF SIDE-MEMBERS
10 HOLES 3/8" DIA IN BOTTOM FLANGE MARKED THUS @ FOR PAINT DRAINAGE
NOTE:- THE GAP CAUSED BY THE OVERHANG OF THIS BRACKET TO BE FILLED IN WITH WELDING MATERIAL
THE OPEN END OF BUMPER BRACKETS TO BE FILLED WITH WELD METAL
NOTE:- ALL JOINTS TO BE CONTINUOUSLY WELDED
FOR ALL OTHER PARTICULARS SEE 11B 5201 SHEET 2 ONLY
SHEET 1 OF 2 SHEETS
ISSUED FOR PRODUCTION
11B5529